

ZERO-PAINTS

CHROME EFFECT PAINTS

RE-ORDER CODE : ZP-3006

APPLICATION INSTRUCTIONS

Surface Preparation

The surface to be chromed should be already prepared and free of grease or finger prints. All materials should be primed using the appropriate primer and finished with very fine wet and dry paper. The final result will only be as good as the preparation itself.

First Step

After preparing the item, the first chroming step may be started, by applying the black base. The Black Base should be applied with two coats the first a light coat. Allow to dry fully before moving to step two.

Warning after the black base has dried the surface should look black and matt. Any mark scratch or abrasion should be removed with super fine compound and a further coat of black base should be applied. Any imperfections in the black will appear in the final finish. This should not be sanded or touched with bare hands. The Black Base now requires clear coating with the supplied clear coat and will produce a high gloss finish.

Second Step – Chrome

Chrome is ready to use. Shake the bottle vigorously for 1 minute and pour your airbrush. Adjust the pressure to 2-3 bar. Apply Chrome by fast flowing left to right strokes. The chrome should be misted on to the surface. Do not stop part way through a stroke. Never apply the chrome wet it should only be misted on dry. Chrome dries very quickly. Allow chrome to dry for 48hrs the surface will look slightly dull (it will be covered with overspray) Buff gently with a soft cloth to reveal the highly reflective surface. Note the longer the chrome is left the better the results.

Third Step – Lacquer

Apply the clear coat lacquer with one mist coat followed by two coats. After the first coat the chrome may appear dull but this will be ok once the other coats have been applied. Leave to cure for 48hr – sand and polish as needed.

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